

IN THE SPECIFICATION

On page 1, immediately following the title, please insert the following sentence:

This is a 371 of PCT/JP04/000044 filed January 7, 2004.

Please replace paragraph on page 4 lines 6-17 with the following amended paragraph:

With respect to the viscosity range mentioned above, when the apparent viscosity of 0.43 sec^{-1} is less than 50 ~~500~~ poises, a foaming magnification decreases due to a foam collapse, on the other hand, when the apparent viscosity is more than 30000 poises, an air leakage from the part around the discharge bead increases, which causes the forming magnification being 2-folds as much. Besides, when the apparent viscosity of 783 sec^{-1} is less than 20 poises, a foaming magnification decreases due to a cell collapse at the discharge, and when the apparent viscosity is more than 2000 poises, the discharge becomes impossible since the liquidity of the materials becomes difficult.